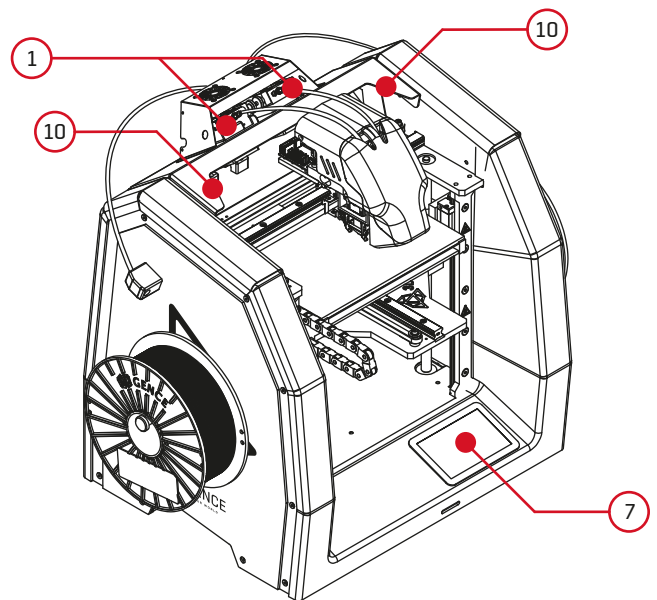
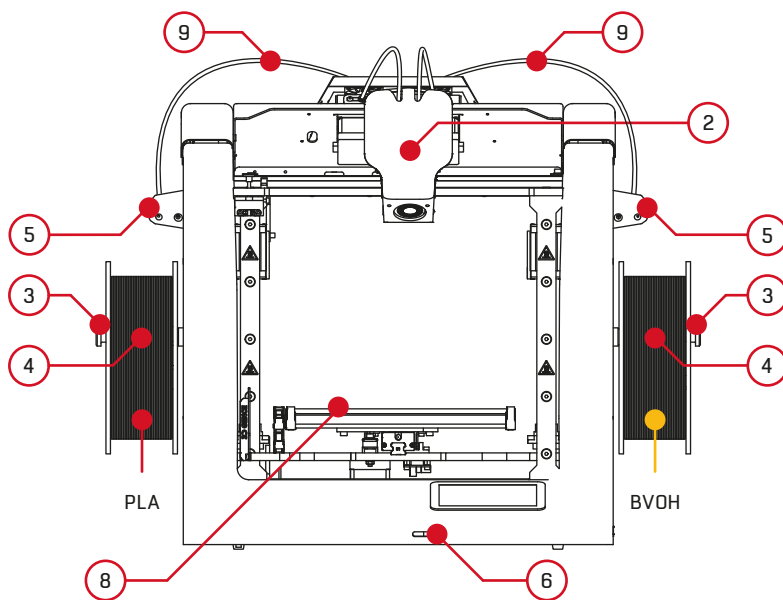


3DGence DOUBLE P255

Thank you for choosing 3DGence DOUBLE P255 printer.

Before first use of 3DGence DOUBLE P255 please read and follow user's manual – in particular, the safety instructions. In case of any questions contact support@3dgence.com.



- | | | | | |
|--------------------|-----------------|--------------------|-------------------------|------------------|
| 1. Extruders | 3. Spool holder | 5. Filament sensor | 7. Display | 9. Bowden tube |
| 2. Printing module | 4. Filament | 6. SD card slot | 8. Exchangeable heatbed | 10. Upper holder |

in the box

- ☒ 3DGence DOUBLE P255 printer
- ☐ memory card
- ☐ power cable
- ☐ USB cable
- ☐ 2×Bowden tube
- ☐ 2×spool holder
- ☐ Dimafix
- ☐ additional accessories
- ☐ model material (PLA)
- ☐ support material (BVOH)

user's manual

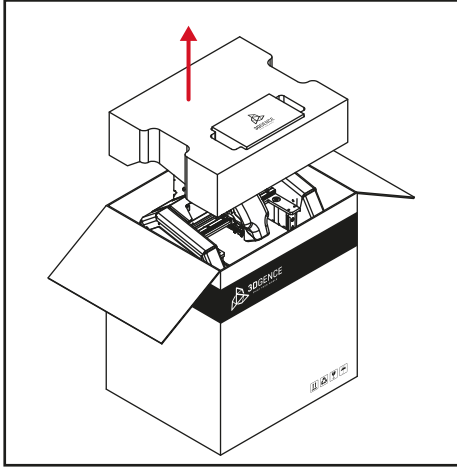
Is available on www.3dgence.com/support.

support

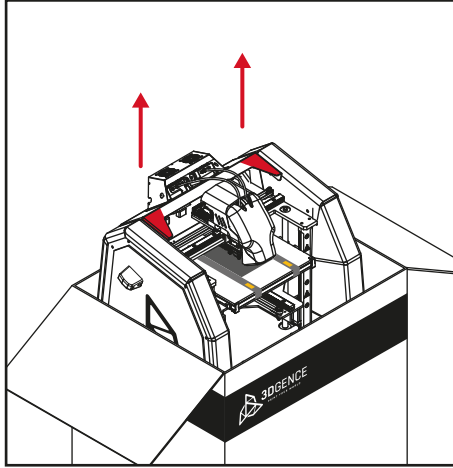
We highly recommend to register your printer on www.3dgence.com/support. There you will get access to more information, materials and technical support.

install 3DGence Slicer

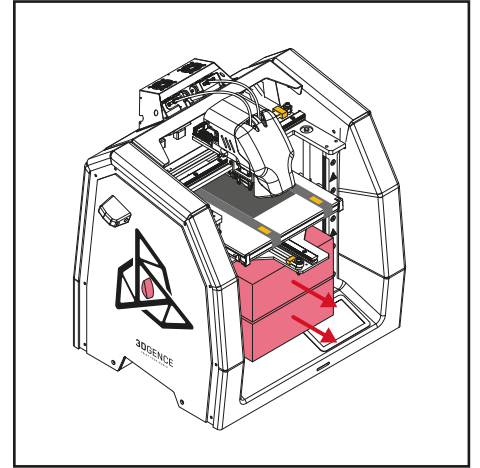
You can find it on www.3dgence.com/support, for more information go to user's manual: chapter V.



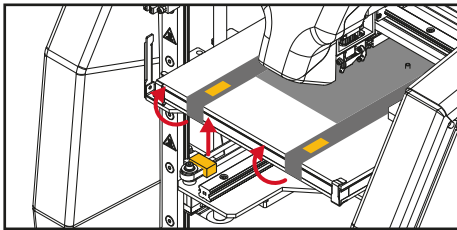
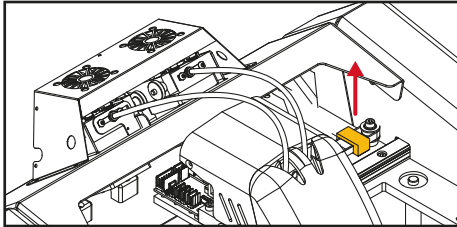
1. Open the box and remove the protective styrofoam with accessories box.



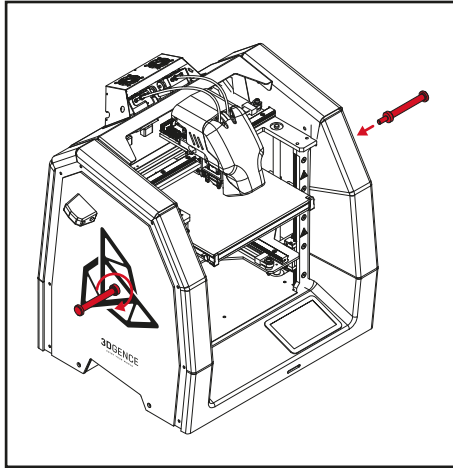
2. Take the printer out of the box using the holders. Take off the plastic bag. Please retain all packaging for warranty purposes.



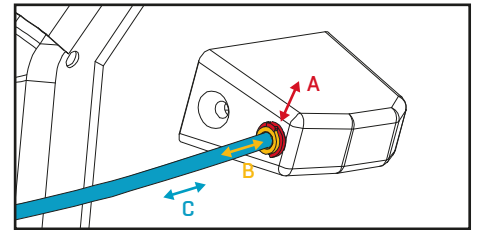
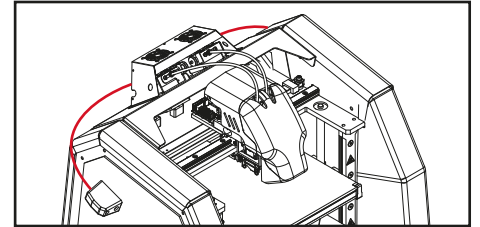
3. Remove the filaments from under the heated bed and unscrew the wing knobs on the sides.



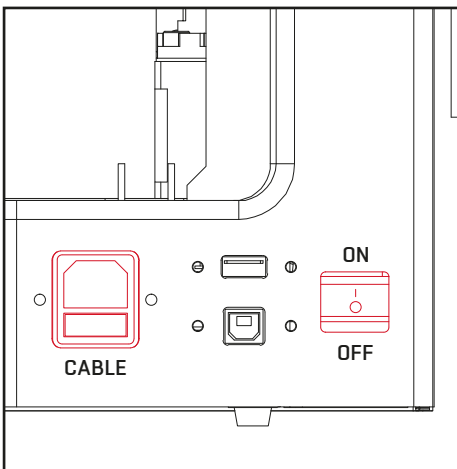
4. Remove the yellow shipping clips and the heated bed securing tapes. Make sure that nothing is left on the heated bed.



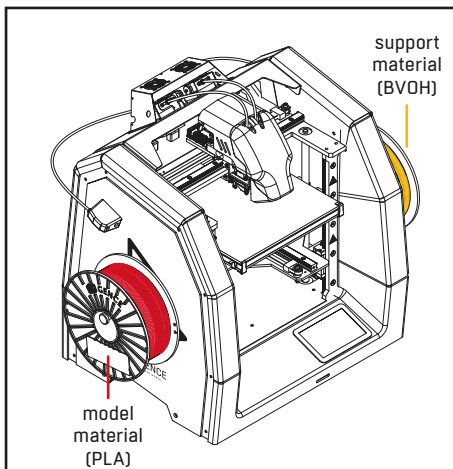
5. Screw on the spool holders to the printer sides.



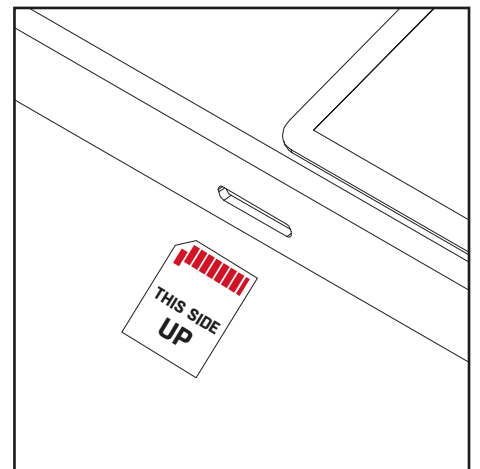
6. Attach the bowden tubes from filament sensors to the extruders:
A. Take out the collet clip (red);
B. Push in the ring (yellow);
C. Insert bowden tube (blue) into the hole and place the collet clip (red).



7. Attach the power cable to the printer and set the power switch to the "on" position.



8. Unpack the filaments and place them on the spool holders. PLA on the left spool holder. BVOH on the right spool holder. Load the filaments by choosing Materials → Load model material/Load support material and follow steps.



9. Place SD card in the slot. Print the prepared model from the SD card by choosing the file from the Print menu.